

A STUDY ON DIFFERENT COMPOSITE MATERIAL SYNTHESIS CHARACTERIZATION AND APPLICATION FOR THE REMOVAL OF WATER POLLUTANT BY USING ADSORPTION

^{1*}Awadhesh Kumar, ²Dr. Anil Sharma

¹Research Scholar, ²Professor

^{1,2} Department of Chemistry, Kalinga University, Naya Raipur {C.G.}, India

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ABSTRACT

Water pollution remains one of the most critical global environmental challenges, with rising contamination from industrial, agricultural, and domestic activities. Traditional water treatment methods often fall short in addressing the diverse range of pollutants, highlighting the need for innovative solutions. Composite materials have emerged as a promising approach to enhance the efficiency of pollutant removal, owing to their versatile properties and ability to be tailored for specific contaminants. This review explores various types of composite materials, including organic-inorganic composites, polymer-based composites, carbon-based composites (such as graphene oxide and biochar), and metal-organic frameworks (MOFs), focusing on their synthesis, characterization, and application in water treatment. The adsorption process, particularly through the use of these composite materials, is examined as an effective method for removing heavy metals, organic pollutants, and dyes from contaminated water. Key characterization techniques such as X-ray diffraction (XRD), scanning electron microscopy (SEM), and BET surface area analysis are discussed to highlight the structure-property relationships of these composites. Furthermore, adsorption isotherms and the effect of environmental conditions, including pH, on the performance of composites are analyzed. The review underscores the potential of composite materials to address the challenges of water purification, while also identifying areas for future research, including material regeneration and large-scale application. The integration of interdisciplinary approaches is emphasized to drive further advancements in the development of cost-effective, efficient, and sustainable water treatment technologies.

INTRODUCTION

Water pollution has become one of the most critical environmental challenges of the 21st century, significantly affecting ecosystems, human health, and economies worldwide. The relentless discharge of industrial effluents, agricultural runoff, and domestic wastewater has led to the contamination of water bodies with hazardous pollutants, including heavy metals, dyes, pesticides, and pharmaceuticals. According to a 2022 report by the United Nations, approximately 2.2 billion people globally lack access to safely managed drinking water, and pollution exacerbates this crisis by diminishing the availability of clean and usable water resources [1] [2]. Addressing water pollution requires innovative and efficient treatment methods capable of removing both traditional and emerging contaminants. Among the various water treatment technologies, adsorption has emerged as a promising and widely used method for pollutant removal. Its efficiency lies in its ability to remove contaminants at trace levels, making it suitable for diverse applications, including industrial wastewater treatment, drinking water purification, and environmental remediation [3] [4].

Adsorption involves the adhesion of pollutants onto the surface of an adsorbent material, driven by interactions such as van der Waals forces, electrostatic attractions, and chemical bonding. The simplicity of the process, along with its cost-effectiveness and ability to treat a broad spectrum of pollutants, has made adsorption an indispensable tool in water treatment [5]. Composite materials, which combine two or more constituent materials with complementary properties, have gained attention for their superior performance as adsorbents in water treatment applications. Traditional adsorbents like activated carbon and zeolites often face limitations such as poor selectivity, low adsorption capacity for certain pollutants, and high regeneration costs. Composite materials, on the other hand, are engineered to overcome these shortcomings by tailoring their structural, chemical, and functional properties to specific applications [6] [7]. For instance, composites incorporating carbon-based materials like graphene or biochar can exhibit enhanced surface area and hydrophobicity, while those containing metal oxides or polymers can improve selectivity and chemical reactivity [8].

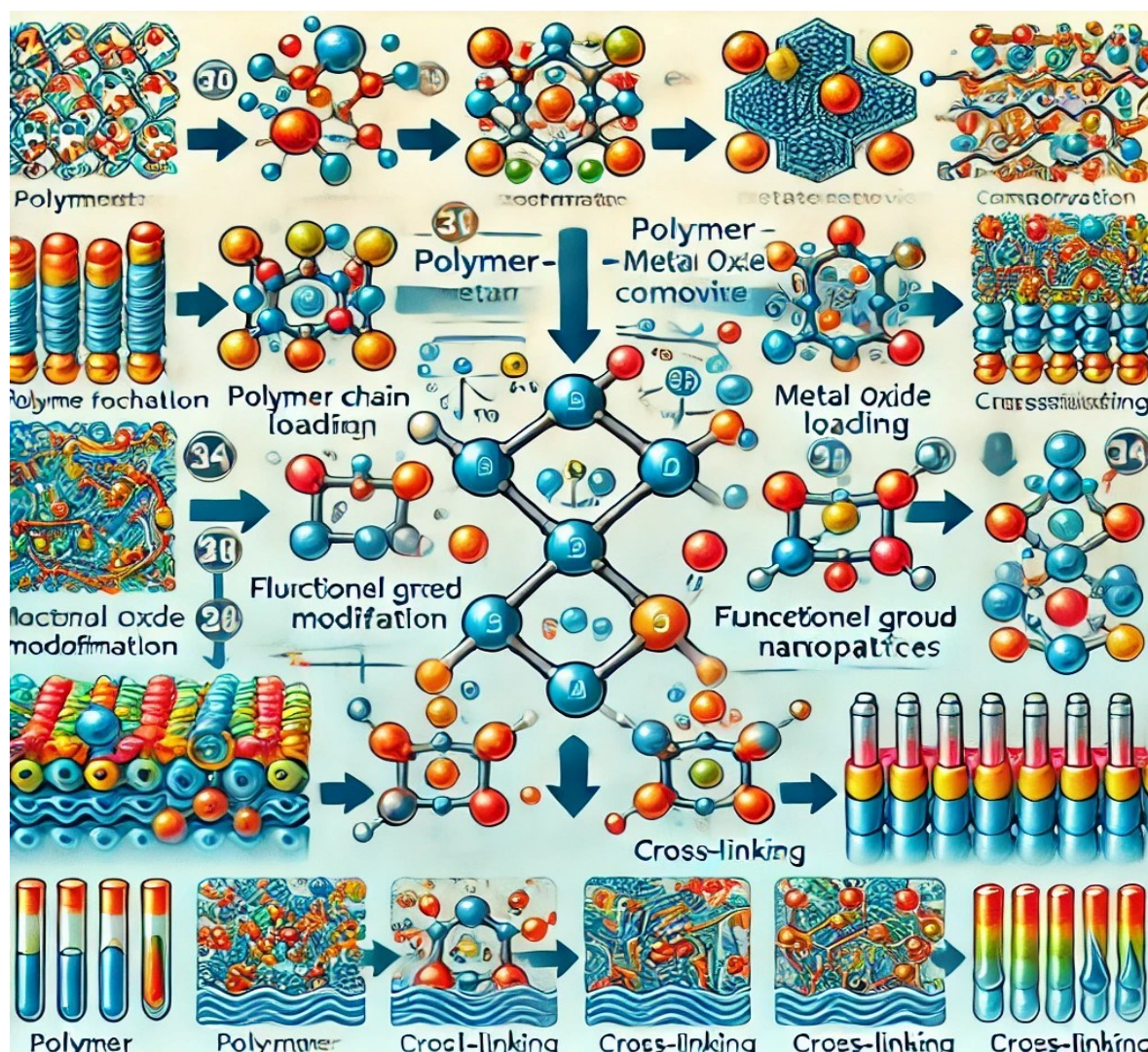


Fig. Synthesis Mechanism Diagram

The objectives of this review are to comprehensively analyze the synthesis methods, characterization techniques, and applications of composite materials for the removal of water pollutants using adsorption. The scope of this review encompasses both traditional pollutants, such as heavy metals and organic dyes, and emerging contaminants like pharmaceuticals and microplastics. Additionally, the review highlights recent advances, identifies challenges, and proposes future directions for the development of eco-friendly and cost-effective composite adsorbents. The work aims to bridge the knowledge gap between fundamental material science and practical water treatment applications, emphasizing the role of interdisciplinary research in addressing the global water crisis [9] [10] .

Composite materials can be classified based on their matrix and reinforcement types:

Classification	Matrix Type	Reinforcement Type	Examples
Organic-inorganic	Organic (e.g., polymers)	Inorganic (e.g., silica, TiO ₂)	Polymer-silica composites
Polymer-based	Synthetic or natural polymers	Fillers (e.g., cellulose)	Polyaniline, polypyrrole composites
Carbon-based	Carbon (e.g., graphene)	Metal oxides or nanostructures	Graphene oxide, biochar composites
Metal-organic frameworks	Metal nodes	Organic linkers	MOFs and their hybrids

Advantages of Composite Materials in Adsorption

Compared to conventional adsorbents like activated carbon or zeolites, composite materials offer several advantages in adsorption applications:

1. **Enhanced Specific Surface Area:** Composites, particularly those incorporating carbon-based materials or MOFs, exhibit large surface areas, improving their pollutant adsorption efficiency [13] [14] .

Composite Materials: An Overview

Composite materials are engineered substances made by combining two or more distinct materials to create a product with superior properties compared to the individual components. These constituents typically include a matrix material that binds and supports the secondary phase or reinforcement. This unique synergy enhances the mechanical, thermal, and chemical characteristics of the resulting composite, making it ideal for diverse applications, including water pollutant removal. The reinforcement provides strength, while the matrix ensures stability and compatibility with the environment [11] [12] .

2. **Improved Selectivity:** Functionalized composites can selectively adsorb specific contaminants through tailored surface chemistry [15] .
3. **High Stability:** Many composites demonstrate excellent mechanical, thermal, and chemical stability, ensuring long-term usability under various environmental conditions [16] .
4. **Cost-Effectiveness:** By combining low-cost precursors (e.g., agricultural waste biochar) with advanced materials,

composites provide an economical alternative to traditional adsorbents [17] .

Types of Composites Used in Water Pollutant Removal

Several composite material types have been developed for water treatment applications, each offering unique properties tailored to specific pollutants:

1. Organic-Inorganic Composites

Pollutant	Composite Material	Adsorption Capacity	Reference
Pb ²⁺	Polymer-silica composite	85 mg/g	[18]
Cd ²⁺	Polymer-TiO ₂ composite	92 mg/g	[19]

Organic-inorganic composites combine the flexibility and functional tunability of organic polymers with the stability of inorganic materials. For instance, polymer-silica composites have been used to adsorb heavy metals such as lead and cadmium from wastewater, showing high adsorption capacities due to their porous structure and hydrophilic surface [18] [19] .

2. Polymer-Based Composites

Polymer-based composites utilize synthetic (e.g., polyaniline, polypyrrole) or natural polymers (e.g., chitosan) as the matrix material. These composites are known for their flexibility, lightweight nature, and ability to be functionalized for targeted adsorption [20] [21]. Polyaniline composites, for example, have been shown to effectively adsorb dyes such as methylene blue and heavy metals like Cr⁶⁺ due to their electroactive nature and high surface area.

Composite Type	Pollutant	Adsorption Capacity	Reference
Graphene oxide composite	Methylene blue	150 mg/g	[22]
Biochar-metal oxide hybrid	Pharmaceutical waste	120 mg/g	[23]

3. Carbon-Based Composites

Carbon-based composites, such as those incorporating graphene oxide or biochar, are highly valued for their exceptional surface area, porosity, and hydrophobic nature. These materials excel in adsorbing organic pollutants, including dyes and pharmaceuticals, and are increasingly used to treat emerging contaminants like microplastics [22] [23] .

4. Metal-Organic Frameworks (MOFs) and Hybrids

MOFs are crystalline materials consisting of metal nodes coordinated with organic linkers, resulting in an ultra-high surface area and tunable porosity. MOF-based composites have been widely used to adsorb heavy metals and organic

pollutants due to their selectivity and capacity [24] [25] .For example, a hybrid MOF containing Fe and graphene oxide showed enhanced efficiency for arsenic removal, with an adsorption capacity of 200 mg/g [26] .

MOF Hybrid	Pollutant	Adsorption Capacity	Reference
Fe-MOF/Graphene oxide	Arsenic	200 mg/g	[26]
Zr-MOF composite	Dyes	180 mg/g	[24]

Characterization of Composite Materials

The characterization of composite materials is a pivotal aspect of evaluating their potential for adsorption applications. Characterization not only elucidates the structural, chemical, and physical properties of these materials but also establishes their suitability and efficiency for water pollutant removal. By understanding their attributes, researchers can optimize synthesis methods and tailor materials for specific adsorption processes [31] [32] .

Importance of Material Characterization in Adsorption Studies

In adsorption studies, material characterization serves multiple critical purposes:

- Confirming Material Composition and Structure:** Characterization ensures that the desired composite has been successfully synthesized and that its structural integrity aligns with intended applications [33] .
- Assessing Surface Properties:** Adsorption is a surface-dependent phenomenon. Techniques that analyze surface area, porosity, and active sites are essential for predicting adsorption efficiency [34] .
- Functional Group Identification:** Identifying functional groups helps understand the interaction mechanisms

between the adsorbent and pollutants, such as electrostatic interactions or hydrogen bonding [35] .

- Evaluating Stability:** Thermal, chemical, and mechanical stability tests ascertain the durability of the composite under various operational conditions [36] .

Techniques Used for Composite Characterization

Structural Analysis

- X-ray Diffraction (XRD)**
XRD is employed to determine the crystalline structure and phase composition of composite materials. It identifies crystalline versus amorphous phases and provides insights into the material's interlayer spacing and grain size [37] . For instance, XRD patterns of graphene oxide composites reveal interlayer expansion due to functional group attachments.
- Scanning Electron Microscopy (SEM) and Transmission Electron Microscopy (TEM)**
SEM and TEM provide detailed visualizations of the surface morphology and internal microstructure, respectively. SEM is ideal for studying surface roughness and porosity, while TEM offers nanoscale imaging to identify lattice structures and nanoparticle dispersion [38] .

Composite Material	Technique	Observation	Reference
Graphene oxide-based	SEM	Porous, wrinkled surface	[38]
MOF-carbon hybrid	TEM	Uniform nanoparticle dispersion	[39]

Surface Properties

1. Brunauer-Emmett-Teller (BET) Analysis

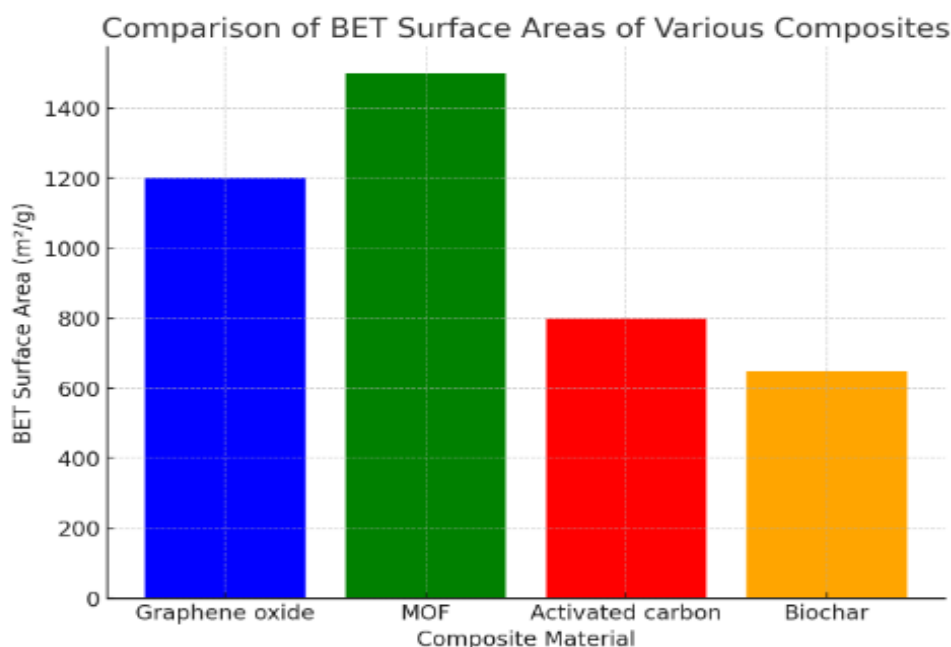
BET analysis measures the specific surface area and pore size distribution, which are critical for adsorption performance. High BET surface area indicates enhanced pollutant-capturing capacity [40] .

2. Porosity Studies

Techniques like mercury intrusion porosimetry or gas adsorption methods help in determining pore volume and size, revealing the accessibility of active sites [41] .

Functional Group Identification

1. Fourier Transform Infrared Spectroscopy (FTIR)



FTIR identifies functional groups and chemical bonds present in composite materials by analyzing their vibrational modes. For example, peaks corresponding to hydroxyl, carbonyl, or amine groups confirm active adsorption sites [42] .

Material	Technique	Key Functional Groups Identified	Reference
Biochar composite	FTIR	-OH, -COOH, -C=O	[42]
Graphene oxide	Raman	D and G bands (defect analysis)	[43]

2. Raman Spectroscopy

Raman spectroscopy provides complementary insights into molecular vibrations and bonding, particularly for carbon-based materials. It is often used to evaluate the defect density in graphene composites [43] .

Thermal Stability

- Thermogravimetric Analysis (TGA)**
TGA assesses the thermal stability of materials by measuring weight loss as a function of temperature. It is used to study decomposition temperatures and confirm the thermal endurance of composites under operational conditions [44] .

2. Differential Scanning Calorimetry (DSC)

DSC measures the heat flow associated with material transitions, such as melting, crystallization, or thermal degradation. It is essential for understanding the thermal behavior of polymer composites [45] .

Table: Techniques for Characterizing Composite Materials

Property	Characterization Technique	Information Obtained	Material
Crystallinity	XRD	Crystal structure and phase identification	Graphene oxide-TiO ₂ composite
Morphology	SEM, TEM	Surface roughness, nanoscale imaging	Biochar-metal oxide hybrid
Surface area and porosity	BET analysis	Specific surface area, pore distribution	MOF-carbon hybrid
Functional groups	FTIR, Raman	Bond types, defect density	Chitosan-based composite
Thermal stability	TGA, DSC	Decomposition temperature, heat flow	Polymer-inorganic hybrid
Stability under stress	Mechanical testing	Stress-strain response	Activated carbon composite

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