

Preparation and Evaluation of a Budesonide Nanosuspension for Inhalation Use

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DOI: [https://doi.org/10.63001/tbs.2024.v19.i02.S.I\(1\).pp302-306](https://doi.org/10.63001/tbs.2024.v19.i02.S.I(1).pp302-306)

KEYWORDS

nanosuspension,
nanotechnology,
topical, dermal

Received on:

08-08-2024

Accepted on:

25-11-2024

ABSTRACT

The development and testing of an inhalation-ready budesonide nanosuspension are the primary areas of investigation in this work. Budesonide, ethanol, medium-chain triglycerides, and polysorbate 80 were the main ingredients in the nanosuspension, which had a particle size of around 10.9 nm. Utilizing jet and vibrating mesh nebulizers, in vitro evaluations were carried out to contrast the aerodynamic characteristics and aerosol production of the newly created nanosuspensions (NE250 and NE500) with those of the conventional budesonide suspension formulations (P250 and P500). The results showed that the nanosuspensions were far more efficient at delivering the medicine than the usual formulations, with more drug caught in the inhalation filters and less residue left in the nebulizer chamber ($p < 0.05$). Furthermore, results from aerodynamic particle size studies demonstrated improved nanosuspensions performance, with a higher percentage of particles smaller than 5 μm —particles that are better suited for deep lung deposition. Based on these results, budesonide nanosuspensions may be a better option than inhalation treatment for treating respiratory disorders.

INTRODUCTION

Innovations in pharmaceutical innovative work have arrived at another degree of refinement in the beyond twenty years. A plenty of promising new medicines have been created as an outcome of the mechanization of the drug disclosure process made conceivable by innovations, for example, high-throughput screening, combinatorial science, and PC helped drug plan. Considering that over 40% of pharmaceuticals being worked on experience issues with solubility, an extensive number of these potential treatments experience unfortunate water solubility. The appearance of high-throughput screening strategies has prompted the disclosure of an increasing number of drugs that have low water solubility. Initial obstacles in screening for pharmacological action, developing formulations, and conducting clinical preliminaries are caused by the low solubility of these atoms.

Preceding being popularized, one of these drugs should be ready for preclinical exploration and assessments of pharmacological action. To increase the bioavailability of drugs with unfortunate solubility, new mechanical methodologies are obviously required. The significant focal point of the pharmaceutical business is the improvement of new formulation strategies and drug delivery advancements in request to beat the solubility constraints of current treatment choices. Concerns regarding the drug's oral bioavailability are normal when these issues come up. To accomplish sufficient bioavailability for these drugs, guaranteeing quick ingestion after oral administration is fundamental. There is additionally the intravenous technique, which is fairly functional. Pharmaceutical formulations frequently use micronization as a strategy to increase the oral bioavailability of meds. Determining a size scope of 1 to 10 μm for drug powders is essential for this process. Among the numerous objectives of the formulation process outlined underneath is the improvement of oral

bioavailability. In a few instances, micronization flops because of the solubility of generally used meds. The issues with bioavailability of low-solubility class II biopharmaceutical drugs can't be tackled simply by increasing the surface region to further develop dissolving rates.

To stay away from first-pass digestion and manage discharge, the skin is a vital spot for the harmless and painless administration of therapeutic drugs. A wide range of destinations can be locally, territorially, or systemically focused on by drugs retained through the skin. Consequently and that's just the beginning, studying how the skin conveys drugs is an exciting yet troublesome field to enter. Overcoming the skin's extraordinary impermeability is the vital test. The skin is an intricate trap of tissues that safeguards the body from unsafe ecological elements, controls imperative processes like temperature, and is impervious to compound and actual attack. There are a few unique layers to it, including the dermis, the epidermis that is open, and the layer corneum (SC). Within the SC lies the main actual obstruction, which is comprised

of lipid-rich designs (lamellar sheets with about equivalent measures of free unsaturated fats, cholesterol, and long-chain ceramides) and protein-rich dead cells (corneocytes). The adherens intersections, tight intersections, cytoskeletal parts, and desmosomes of the nucleated epidermis likewise add to the boundary. In this manner, the viability of the skin as a defensive obstruction is determined by its whole design and not by any one part specifically. Dermal, or subcutaneous fat tissue, is the site of beginning for the overwhelming majority of the skin's members, like hair follicles, sweat organs, and pilosebaceous units; this makes for a to some degree free construction generally. Alopecia, skin break out, and other skin growths are only a couple of the dermatological diseases that have close connections to the sebaceous organs and hair improvement. Both transcellular and intercellular pathways exist for atoms to cross the epidermis. The previous involves passing through the corneocytes, while the last option involves passing through the lipid domains that separate them.

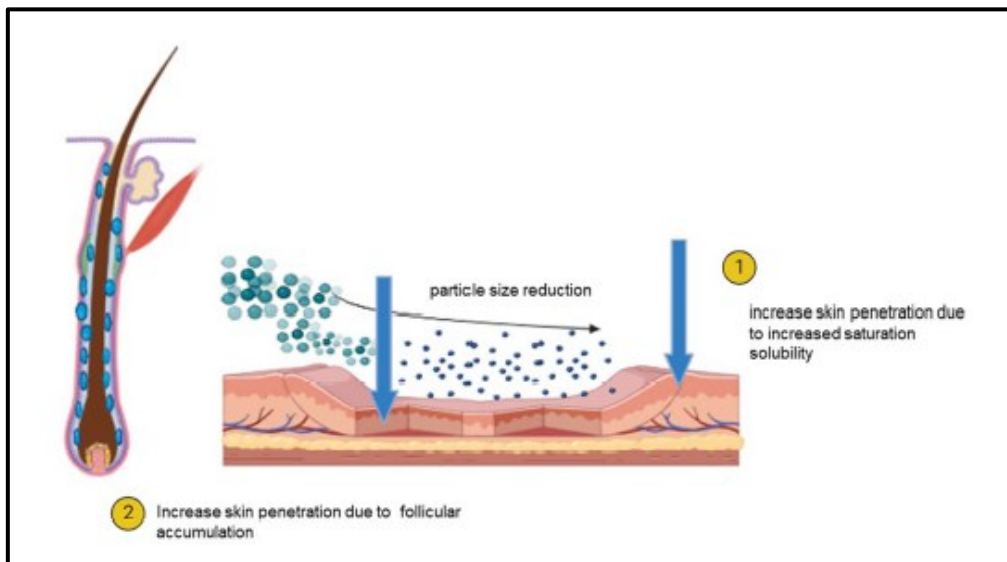


Figure 1: Nanosuspension

Research for this study's writing survey was directed using Google Researcher, PubMed, and Scopus. Watchwords, for example, "nanosuspension," "skin application," "dermal," and "drug delivery system" were used in these quests. Libraries were chosen in view of standards for inclusion and avoidance that were at that point laid out. Articles about nanosuspension-based medicine delivery systems for effective use distributed somewhere in the range of 2000 and 2023 met the inclusion models. We didn't include audit papers or periodicals that didn't give full-text access. It is well realized that prescriptions for the most part enter cells through the intercellular pathway; by and by, this course is fundamentally constrained by the powerful hindrance that the furthest SC layer generates.

1. REVIEW OF LITERATURE

Šímková, K., et al. (2020) combined splash drying with high-energy wet media milling to deliver inhalable dry powders with huge, low-thickness particles that disintegrate rapidly and have great streamlined properties. for making choices about the process settings and added substances to use for shower drying low-thickness powders, the Peclet number has demonstrated to be a useful device. The composite dry powders were made out of processed and balanced out budesonide nanoparticles, with ammonium carbonate acting as a pore previous and leucine or albumin as a lattice forming part. The successful densities of the particles, which were determined to be very enormous and homogeneous in size ($d_{50} > 4.4 \mu\text{m}$), were essentially impacted by the condition of the grid arrangement in the powders with various organizations. Indeed, even the least thickness powders beat most transporter based business things in aerosol execution, reaching as high as 60%. Besides, it was demonstrated that the nanomilling system was fundamental for achieving such high

aerosol execution. The dissolving of efficiently arranged particle portions began very rapidly and was almost finished in 30 minutes, independent of the formulation and impactor stage. The dissolving rate coefficient of the Programming interface was inferred using numerical kinetic modeling from information accumulated using a changed USP 2 hardware. It was found that the dissolving rate was administered by the Programming interface nanoparticles' properties and not by the composite particles'. The proposed technique can possibly be used as a basic innovation for the improvement of powerful pulmonary formulations by utilizing existing, water-just industrial processes. Casula, L., (2021) determined that curcumin's immunomodulatory and calming action pathways might make it an incredible adjuvant part for asthma treatment. Since this synthetic has low bioavailability and water solubility, it very well may be planned as nanocrystals to work on its medicinal efficacy. The motivation behind this study was to create a multi-ingredient formulation of beclomethasone dipropionate (BDP) and curcumin (Mongrel) for use as pulmonary nanosuspensions (NS) in water. The single part formulations Mutt NS and BDP-NS, as well as the multicomponent formulation CUR+BDP-NS, were made using the wet ball media milling strategy, which included P188 as a non-harmful stabilizer. All parts of the nanocrystals' strong state properties, including their size, size circulation, zeta potential, and shape, were viewed as all through the characterisation methodology. Likewise, Cutting edge Impactor (NGI, Mechanical assembly E Ph. Eu) was used to evaluate the adequacy of inhalation administration. With its new refinement, Mutt NS presently shows improved nanocrystal evident solubility and stability over the long haul. All of the three formulations had nanocrystals with normal breadths somewhere in the range of 200

and 240 nanometers and an exceptionally steady dissemination of particle sizes. Following 90 days of capacity at room temperature, the multicomponent formulation gave no indications of total or sedimentation. The nebulization preliminaries of the three materials demonstrated that, in the end, MMAD was under 5 μm and had wonderful streamlined properties.

Shi, C., et al. (2021) found that three different inhalation formulations are concentrated on using budesonide (BUD) as a model drug in silico modeling to more deeply study the retention designs. Following aerosolization, the GastroPlusTM calculation was used to anticipate when the drug will be consumed. For every one of the three inhaled formulations, we determined the examples of statement in the lungs of the rodents both in vivo and in silico. The pharmacokinetics of BUD was expected to use intravenous information from rodents with the goal that a drug-

explicit in silico retention model could be made. The BUD-explicit in silico model information uncovered that the main variables influencing BUD-pulmonary NEM retention and BUD-pulmonary NC assimilation were the drug's solubility in the lungs and the assimilation rate steady, separately. Despite the fact that it was not clear in the in vivo exploratory perception, the in-silico model indicated that there was critical gastrointestinal retention of BUD in the BUD-PT situation. This work demonstrated that the in vitro-in vivo-in silico strategy was powerful in finding the significant elements controlling the retention of different inhaled formulations, making it plausible to plan oral inhalation formulations with fluctuated drug discharge/assimilation rates.

2. RESEARCH METHODOLOGY

Budesonide (Pharm. Eur.) was boughtthalation formulations with shifted drug discharge/assimilation rates.

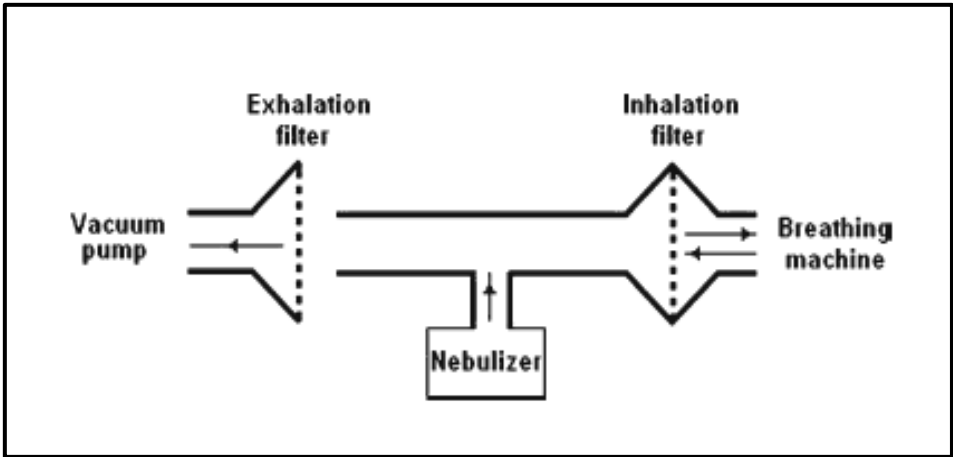


Figure 2: Measurement apparatus for aerodynamic particle sizes

The components were manufactured by the Italian firm Maker Industriale Chimica s.r.l., while the pharmaceutical-grade Tween 80 was acquired from the Swiss company Fluka. Nebulized suspensions of Pulmicort Respules, which were sourced from AstraZeneca in the UK, were also utilized. The different mixes were all purchased from Sigma-Aldrich in the USA and were of the highest scientific quality. A saline solution containing 1.5 mg/ml of budesonide, coupled with 10% (w/w) polysorbate 80, 1% (w/w) ethanol, and 1% (w/w) medium-chain fatty substance, makes up the nanoemulsion formulation. Twenty milliliters of the finished product were ultrasonically treated with 4,500 joules of energy, in accordance with earlier research. The combination was diluted with normal saline to produce formulations with budesonide concentrations of 250 $\mu\text{g}/\text{ml}$ (NE250) and 500 $\mu\text{g}/\text{ml}$ (NE500), respectively. Nebulized dosages of the diluted nanoemulsion formulations were compared to Pulmicort Respules in terms of their in vitro properties. Both were given using nebulizers; one was a vibrating mesh nebulizer (Microair® U-22, Omron, Japan)

and the other was a Porta-neb blower (Profile Therapeutics Ltd, UK). The first one had budesonide concentrations of 250 $\mu\text{g}/\text{ml}$ (P250), whereas the second one had 500 $\mu\text{g}/\text{ml}$ (P500). The nanoemulsion formulations had a main particle size of 10.9 nm, but the microsuspension formulations had unclear particles of 2-3 μm .

The streamlined properties of the nebulized drops segment and the complete aerosol creation from every system were determined using the method of the Comité Européen de Standardization (CEN). The nebulizers were loaded up with either 4 ml of the fly nebulizer's final arrangements or 1 ml of the vibrating network nebuliser. Finally, in request to concentrate on the aerosol yields, a breathing device that generates a sinus stream of fifteen breaths each minute is connected to a nebulizer. A 25 L/min inhalation stream vacuum siphon is used to gather the breathed out aerosol. Two electrostatic channels are situated close to the vacuum siphon and breathing stuff to catch particles created by each analysis to gauge.

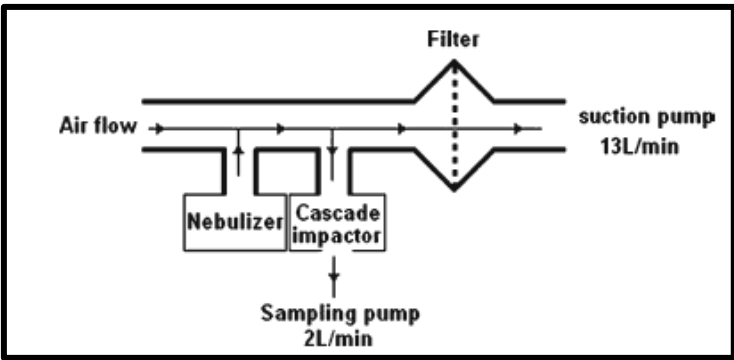


Figure 3: Setup for aerosol output rate studies

Table 1: Mean (SD) Examination of Properties of Nanoemulsion and Suspension Arrangements in Fly and Vibrating network Nebulizer (n=5)

Nebulizer	Preparation name	% inhalation filter	% exhalation filter	% left in chamber
Jet	NE250	30.5 (0.2)	35.4 (1.4)	23.5 (1.1)
	NE500	32.5 (4.6)	33.4 (2.3)	21.2 (6.6)
	P250	23.6 (1.2)	22.4 (0.8)	46.5 (1.3)
	P500	22.8 (1.3)	26.0 (1.5)	48.4 (2.2)
Vibrating mesh	NE250	49.3 (0.2)	40.4 (1.3)	6.6 (1.6)
	NE500	40.7 (0.4)	44.1 (0.4)	8.2 (2.4)
	P250	30.3 (4.2)	36.0 (3.2)	21.4 (5.6)
	P500	37.9 (0.5)	32.4 (1.6)	19.3 (1.8)

Figure 3 shows the aerosol that is inhaled and ousted. The streamlined particle size might be determined using a pull siphon that can continuously stream 13 L/min on a Marple Series×298 low-stream overflow impactor (Graseby, UK) (allude to Fig. 3). In the succession of 50, 21.3, 14.8, 9.8, 6.0, 3.5, 1.55, 0.93, and 0.52 μm , the outpouring impactor stages are organized through and through of the stack. The subtleties of the devices and the techniques for activity have proactively been unveiled. Following the recently settled method, how much budesonide that was "caught" on each impactor stage was evaluated using the HPLC strategy.

In request to concentrate on aerosol age, the fly nebulizer was saved in nebulization briefly in the wake of "spluttering" started, and the vibrating network nebulizer was kept in nebulization until no aerosol was noticed leaving the system. An early trial was led to determine the nebulization time frame for streamlined particle size estimations. Tests containing Congo red color were gone through the channels.

The Copley recipe is used to determine the mathematical standard deviation and mass middle streamlined distance across (MMAD).

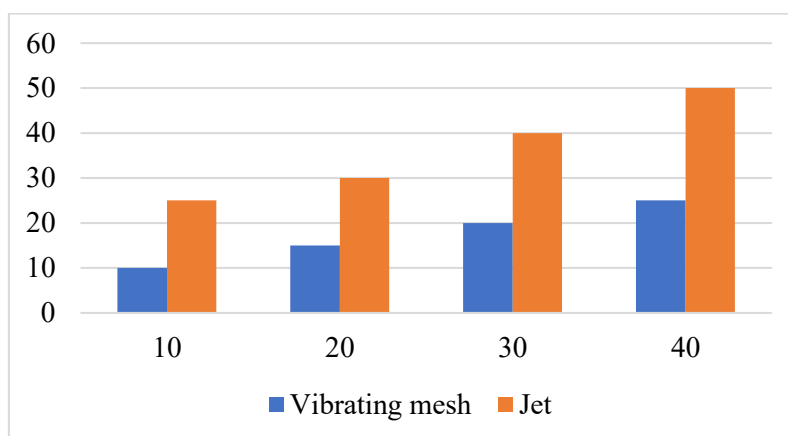


Figure 4: Results from five separate nebulization experiments using a vibrating mesh nebulizer and jet for nanoemulsion and suspension preparations; mean (standard deviation) of dose retained in chamber

Interpretation: The chart looks at vibrating lattice and fly nebulizers in view of Programming interface fixations. The vibrating network nebulizer is tried at four fixations – 10%, 15%, 20%, and 25% – to perceive how they impact medicine delivery and aerosolization. The vibrating network procedure creates little aerosol beads that increase drug retention while inhaled, increasing therapeutic impacts. The chart shows stream nebulizer execution at 25%, 30%, 40%, and half fixations. Stream nebulizers, which aerosolize fluid drugs with a high-speed fly of air, are well known because of their solidness and flexibility. In any case,

bigger focus rates can influence aerosol bead size circulation and breathing proficiency. The interaction between these two advancements at varying fixations emphasizes the need of tailoring nebulization strategies to amplify therapeutic viability and minimize medicine squander. To administer respiratory medicines successfully, the chart shows that nebulizer type and drug formulation fixation should be painstakingly thought of. This study is fundamental for specialists and pharmaceutical formulators seeking to further develop respiratory disease patient results.

Table2: Mean (SD) for Vibrating Mesh Nebuliser and Jet-Obtained Aerodynamic Particle Size Characteristics of NE250, NE500, P250, and P500

		NE250	NE500	P250	P500
Jet nebulizer	MMAD (, μm)	44.2 (5.9)	35.5 (3.3)	18.3 (5.5)	26.9 (4.8)
	%<5 μm	50.6 (7.1)	42.1 (2.8)	32.7 (6.1)	32.8 (7.5)
Vibrating mesh nebulizer	MMAD (, μm)	48.4 (3.4)	42.2 (2.4)	36.2 (7.1)	27.3 (6.3)
	%<5 μm	61.3 (8.9)	66.9 (7.2)	28.4 (9.2)	28.9 (4.2)

3. RESULT & DISCUSSION

Table 1 subtleties the result for the stream and vibrating network nebulizers with regards to their mean (SD) in vitro aerosol creation. The factual t test was then used to look at the outcomes.

Four unique arrangements employing two distinct kinds of nebulizers are displayed in Figure 4 as a level of the remaining measurements in the nebulizing chamber.

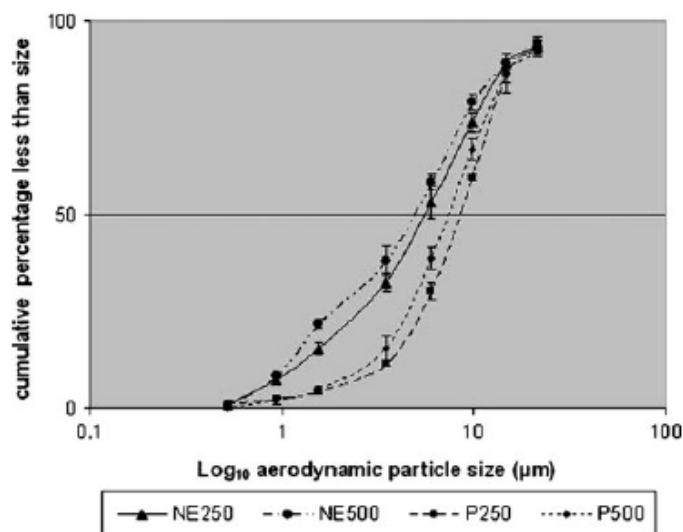


Figure 5: Show the improved performance of NE250 and NE500 compared to the suspension formulations

Contrasted with the same qualities for P250 and P500, the amount of drug entrained on the inhalation and exhalation channels for NE250 and NE500 is considerably greater ($p < 0.05$), individually. In contrast with the comparable suspension formulations, the findings uncover that the nanoemulsion items have a much lower amount of medicine left in the nebulizer chamber after nebulization ($p < 0.05$).

CONCLUSION

The nanoemulsion formulation containing budesonide was tried using a stream and a vibrating network nebulizer. As far as aerosolization capacity in vitro, the outcomes demonstrated that the nanoemulsion formulation of budesonide was recognizably better compared to the suspension formulation. An intriguing option to budesonide suspension formulations for nebulized respiratory drug delivery is arrangement like nanoemulsion arrangements. Diminished MMAD levels, along with increased FPF and respirable portion levels, show this.

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