

# STORAGE LIFE ENHANCEMENT OF CHERRY TOMATO USING MODIFIED ATMOSPHERE PACKAGING

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## ABSTRACT

Experiments were conducted to extend the storage life of freshly harvested cherry tomato using different packaging material under LTS conditions. The fresh cherry tomato were packed in LDPE packages of various thicknesses viz. 25, 37.5 and 50  $\mu\text{m}$  and 0, 4 and 8 perforations of 1.0 mm diameter each and a separate sample was taken for comparison. All the samples were stored under LTS condition ( $10 \pm 0.5^\circ\text{C}$  and  $90 \pm 2\%$  RH). Gas concentrations ( $\text{O}_2$  and  $\text{CO}_2$ ) and quality parameters such as PLW, colour, firmness, lycopene content, TSS, titrable acidity and sensory evaluation were determined at regular intervals during the entire storage period. Results obtained were analyzed statistically with the help of ANOVA and DMRT ( $\alpha = 0.05$ ). Higher  $\text{O}_2$  concentration (15.80%), lower  $\text{CO}_2$  evolved (4.75%) was observed in 37.5  $\mu\text{m}$  packaging with 8 perforations. Lower PLW was observed to be 0.94% and 0.64% of initial weight in non-perforated 37.5  $\mu\text{m}$  and 50  $\mu\text{m}$  respectively. TCD was observed to lowest (8.79) and firmness better retained by 37.5  $\mu\text{m}$  with 8 perforation. Among all the treatments, 37.5  $\mu\text{m}$  LDPE packages with 8 perforations was found to be the best package and cherry tomato could be stored for 3 weeks under low temperature storage conditions.

## INTRODUCTION

Tomato has a place with the Solanaceae (the nightshade) family and it was a standout amongst the most widely consumed fresh vegetable in the mechanized world. Naturally, tomato was an organic product (berry), yet they are frequently alluded to as vegetable. Being a climacteric and perishable natural product, tomatoes have a short life expectancy, for the most part 11-14 days (Gharezi *et al.*, 2012). The little nibbling size tomatoes (cherry, grape sort) comprise high convergences of sugars and acids, main provider to tomato aroma, plus now incorporate around 24% of retail offers of tomato in the United States. (Anon 2008). Postharvest proposals demonstrate that tomatoes, containing cherry and grape tomatoes, ought to be put away at  $10^\circ\text{C}$  or higher to abstain from chilling damage (Jimenez *et al.*, 1996, Roberts *et al.*, 2002) also Maul *et al.* (2010) stated that tomato's aroma quality might be hindered if it was stored at  $10^\circ\text{C}$ .

Cherry tomatoes are vended at a leading in numerous of the large trade stocks in the nation. Here was a curiosity in finding methods to enhance the storage life. Harmless and less costly methods that can prolong the storage life whereas on the similar phase reserve the quality under ambient and low temperature storage conditions, needs to be assessed. Henceforward the current research was taken up to study the consequence of MAP as well as different storage conditions on storage life, retention of bioactive compounds and sensory characteristics. Thus taking into consideration problems related to post harvest storage of cherry tomato, and potential of MAP to overcome these, the present deal with the effect of

packaging material on keeping quality of cherry tomato and to select the best packaging material for storage life enhancement under low temperature storage condition.

## MATERIALS AND METHODS

### Raw material and sample preparation

Freshly harvested Punjab red cherry tomato variety was obtained from Vegetable Farm, PAU, Ludhiana. The harvested crop was transported immediately and carefully loaded and carried in nylon bag so that there was no mechanical injury to the fruit during transportation from farm to Fruits and Vegetables Pilot plant, Department of PFE (Processing and Food Engineering), Punjab Agricultural University. The fruit was then physically washed and sorted out to remove any damaged and diseased fruit. For the experiment 200 g of cherry tomato weighed and packaged in LDPE bags of 25, 37.5 and 50  $\mu\text{m}$ . (25  $\mu\text{m}$ , 37.5  $\mu\text{m}$ , 50  $\mu\text{m}$ ) thickness with 0, 4, 8 perforations each having a diameter of 1mm. The packages were then heat sealed with the assistance of sealing machine and the control samples were kept loose.

### Experimental design

Punjab red cherry was a new variety of Punjab and was packed in LDPE packaging material in 3 different  $\mu\text{m}$  with 3 types of perforations provided viz: 0, 4 and 8 and stored under low temperature of  $10 \pm 0.5^\circ\text{C}$  and RH was maintained at  $90 \pm 2\%$ . Observations recorded at 3 day interval were Gas composition, PLW (Physiological loss in weight), Colour, Firmness, Lycopene content, TSS (Total soluble solids),

Titrate acidity, and Sensory evaluation.

### Low temperature storage condition

The cherry tomato (both packaged and control) were stored in the walk-in-cool chamber having a dimensions of 174cm x 173cm x 216 cm, at a temperature of  $10^{\circ}\text{C} \pm 0.5^{\circ}\text{C}$  with a RH of  $90 \pm 2\%$ . Both relative humidity and temperature inside the chamber was accurately kept up at craved levels. Cherry tomato was placed in plastic cases of 50cm x 32cm x 28 cm and cases were set on the racks inside the chamber.

### Storage study of cherry tomato

In-package gas arrangement examination (as far as  $\text{O}_2$  and  $\text{CO}_2$  focus), PLW (physiological loss in weight), colour, firmness, lycopene content, total soluble solids, titrate acidity and sensory assessment of the cherry tomato were observed. The observations were recorded at an interim of 3 days at low temperature storage conditions.

### In pack gaseous composition

The gas composition in the head space of package was dissected with the assistance of gas analyzer (Make: PBI Dansensor; Model; checkpoint II portable gas analyser).

**Physiological loss in weight (PLW)** (Moneruzzaman *et al.*, 2009)

The physiological loss in weight (PLW) was examined by measuring the individual package at first and on day of perception using a laboratory level measuring scale. The PLW at each interim was calculated as

$$\text{PLW}(\%) = \frac{\text{Initial weight} - \text{Final weight}}{\text{Initial weight}} \times 100$$

### Colour (McGuire 1992)

The colour of samples was measured utilizing Miniscan XE plus Hunter lab colorimeter.. Three required functions total colour difference ( $\Delta E$ ), chroma and hue angle were calculated from the 'L', 'a' and 'b' readings as follows.

$$\Delta E = \sqrt{[(L-L_0)^2 + (a-a_0)^2 + (b-b_0)^2]}$$

$$\text{Chroma} = \sqrt{a^2 + b^2}$$

$$\text{Hue angle} = \tan^{-1}(b/a)$$

Where  $L_0$ ,  $a_0$  and  $b_0$  represents the respective readings of fresh samples.

### Firmness

The textural characteristics of cherry tomato were studied using texture analyser (Make: Stable Micro Systems, Model: TA.TXT. Plus).

### Puncture test

This test characterized by a penetration of the punch into the fruit sufficient to cause irreversible changes using a 2mm stainless steel probe. The following test settings were used:

- TEST - Return to start
- Probe - P/2N Needle
- Pre - test speed-5 mm/s
- Test speed - 1 mm/s
- Post speed - 10 mm/s
- Distance - 10mm

The fruit sample was kept at the centre of the base of the texture analyser, which was exactly beneath the probe attached to the load cell. Puncture force was obtained from peak point of the force-distance curve in the test.

### Lycopene content

Lycopene was a pigment responsible for the colour of the cherry tomato. A known weight of tomato was crushed in pestle and mortar and the pigment i.e. lycopene were extracted using 10ml of acetone. The extract was covered with aluminum thwart to counteract photo-bleaching. Consolidated blend was at last put on shaker at 140 rpm for 30 minutes and then centrifuged at 12000 rpm for 15 min. Final volume of supernatant was made to 100 ml by adding acetone. Lycopene content was estimated by taking absorbance at 503 nm (Sozzi *et al.*, 1998).

$$\text{Lycopene content (mg/100g)} = (31.206 \times A503)/W$$

Where,

A = Absorbance at specific wavelengths

W = Fresh weight of tissue extracted

### Total soluble solids (AOAC 1995)

The TSS content of the product was measured utilizing an advance refractometer (PR-100). Every specimen was cut into two pieces. Every piece was further isolated into 3 sections, so there were 6 sections (replications) for every estimation per fruit. The juice from every part was separated manually (> 2 drops) and after that put into the refractometer. The value of soluble solids content was communicated in Brix%.

### Titrate acidity

A representative sample of 3 tomatoes was taken and juice extracted. About 2 ml of this juice was taken and titrated against N/10 NaOH solution with phenolphthalein as indicator and pink color as end point (Ranganna 1991). The volume of NaOH used was recorded and acidity was computed as follows

$$\text{Acidity (gm/100ml of juice)} = (0.64 X)/Y$$

Where,

X = ml of N/10 NaOH used

Y = ml of sample taken for titration

### Sensory evaluation

A panel was made and individual members were briefed about the sensory attributes that should be judged. Sensory assessment rating scales were given in light of which the rating was given to various specimen. The normal estimations of the appraisals given by every one of the individual were then calculated.

The specimen were inspected at pre-decided interim by a panel constituted with the end goal of sensory evaluation. The sensory evaluation scale for rating the sensory assessment of stored cherry tomato were created on the basis of three principle parameters i.e. visual appearance, odour and water accumulation and these quality attributes of the specimen were analyzed by utilizing the rating scales proposed by Deza (2003), Pernin and Gaye (1986) and Rai *et al.* (1999), respectively. The standard conditions such as excellent, good etc. were defined as presented in Table 3.1.

Visual appearance; 9 = Excellent, 7 = good: slight(1-5%)

browning, 5 = Normal: moderate (5-10%) browning, 3 = Limited Quality: Severe (10-50%) browning, 1 = Not acceptable: Extreme (>50%) browning. Odour was scored as: 1 = Normal (no off odour), 2 = Slight off odour, 3 = Moderate off odour, 4 = Severe off odour, 5 = Not acceptable. Water accumulation was scored as: 9 = no water accumulation, 7 = Fruit slightly wetty, 5 = Fruit and film slightly wetty, 3 = Fruit moderately wetty, 1 = Fruit and film moderately wetty, 0 = Fruit completely wetty and dripping of water.

#### Statistical analysis

The statistical analysis of data obtained was carried out to establish the difference among treatments. All the experiments were performed in triplicate. One way analysis of variance (ANOVA) and Duncan's multiple range tests (DMRT) ( $\alpha = 0.05$ ) were used to determine statistically significant differences between treatments, concerning the Gas concentrations ( $O_2$  and  $CO_2$ ) and quality parameters such as physiological loss in weight (PLW), colour, firmness, lycopene content, TSS, titrable acidity, and sensory attributes. Evaluations were based on a  $p = 0.05$  significance level.

## RESULTS AND DISCUSSION

### Gaseous concentration

#### Oxygen

The  $O_2$  concentration varied from 20.9% to 0.50% irrespective of the packaging material thickness and as well as perforation seen collectively as shown in Table 1. It was evident from the  $O_2$  concentration examined in every non-perforated package that  $O_2$  concentration diminished with rise in the thickness of

the package as a result of decrease in the permeability of every package. This might be due to the fact that non-perforated packages facilitated very little gas exchange as compared to perforated packages and thus, the  $O_2$  concentration fell drastically. Highest oxygen concentration 15.80% was observed in 37.5 $\mu$ m LDPE packaging with 8 perforation as it allows better gaseous exchange with the environment.

#### Carbondioxide

It was evident from the  $CO_2$  concentration examined in every non-perforated package that  $CO_2$  concentration increased with an increase in the thickness of the package because of the decrease in the permeability of each package, which posed restriction to the  $CO_2$  for its dissipation from the package. The  $CO_2$  concentration varied from 0.03% to 14.20% irrespective of the packaging material thickness and as well as perforation seen collectively as shown in Table 2. Low carbon-dioxide evolution was observed 4.60% and 4.75% in 25  $\mu$ m and 37.5 $\mu$ m LDPE packaging with 8 perforation as it better interact with gaseous environment

#### Physiological loss in weight (PLW)

The PLW in different LDPE packages having cherry tomato was examined at predefined interims of time throughout the low temperature storage condition and was conveyed in %age as shown in Table 3. It was perceived that with the increase in storage period, the physiological loss in weight (%) increased. The PLW was maximum (9.90% on the 24<sup>th</sup> day) in the control samples i.e. for unwrapped cherry tomato. PLW ranges from 0.05% to 9.90% on different packages seen collectively. Lower PLW was observed to be 0.64% and 0.94% in non-perforated in 50 $\mu$ m and 37.5 $\mu$ m respectively. The reason might

**Table 1: Oxygen concentration (%) in LDPE packages of various thicknesses under low temperature storage condition of cherry tomato**

Storage period (days)	$O_2$ concentration (%)								
	Treatments								
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package		
A	B	C	D	E	F	G	H	I	
0	20.90	20.90	20.90	20.90	20.90	20.90	20.90	20.90	20.90
3	12.90	18.50	19.60	12.50	18.36	19.50	8.70	17.45	19.30
6	10.80	17.60	18.80	10.67	17.42	18.70	7.90	16.43	18.56
9	8.50	16.90	17.90	8.30	16.75	17.70	6.50	15.75	17.43
12	7.60	16.10	17.30	7.42	15.93	17.20	4.30	14.90	17.06
15	6.45	15.30	16.70	6.38	15.10	16.50	3.60	14.70	16.34
18	4.20	15.10	16.30	3.90	14.96	16.20	3.10	14.30	16.04
21	2.70	14.50	16.10	2.40	14.20	15.93	1.90	13.80	15.70
24	1.10	13.20	15.50	0.80	12.90	15.80	0.50	12.50	15.20

**Table 2: Carbon-dioxide concentration (%) in LDPE packages of various thicknesses under low temperature storage condition of cherry tomato**

Storage period (days)	Carbon-dioxide concentration (%)								
	Treatments								
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package		
A	B	C	D	E	F	G	H	I	
0	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03	0.03
3	4.50	1.97	1.71	4.56	2.10	1.92	6.72	2.42	2.14
6	4.97	2.40	2.19	5.01	2.54	2.38	7.56	2.84	2.47
9	5.81	2.98	2.74	5.83	3.13	2.91	8.75	3.92	3.03
12	6.92	3.70	3.27	7.05	3.82	3.35	8.92	4.33	3.44
15	7.40	4.90	3.53	7.53	5.23	3.67	10.10	5.76	3.79
18	7.90	5.70	3.96	8.05	5.97	4.10	11.40	7.20	4.16
21	8.60	6.20	4.19	8.90	6.35	4.42	12.90	9.40	4.57
24	10.10	7.10	4.60	10.50	7.50	4.75	14.20	11.20	4.90

**Table 3: PLW (%) in LDPE packages of various thicknesses under low temperature storage condition for cherry tomato**

Storage period (days)	Physiological loss in weight (PLW)									
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3	0.10	0.15	0.25	0.05	0.14	0.16	0.05	0.12	0.20	1.02
6	0.18	0.34	0.52	0.21	0.36	0.49	0.12	0.21	0.41	2.28
9	0.39	0.52	0.71	0.29	0.48	0.64	0.20	0.37	0.57	4.18
12	0.62	0.72	0.98	0.36	0.64	0.85	0.24	0.48	0.71	5.79
15	0.84	0.94	1.19	0.44	0.79	1.07	0.29	0.56	0.90	6.50
18	1.12	1.23	1.44	0.53	0.96	1.33	0.38	0.73	1.19	8.36
21	1.43	1.56	1.73	0.72	1.17	1.65	0.51	0.97	1.48	9.20
24	1.86	1.97	2.25	0.94	1.45	2.10	0.64	1.24	1.82	9.90

**Table 4: Total colour difference ( $\Delta E$ ) values in LDPE packages of various thicknesses under low temperature storage condition for cherry tomato**

Storage period (days)	Total colour difference ( $\Delta E$ )									
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
3	6.38	4.90	2.46	6.26	4.78	1.95	8.32	5.15	3.24	6.85
6	8.16	6.54	3.14	7.61	5.36	2.83	9.75	6.62	4.63	9.24
9	10.52	7.67	3.95	9.46	6.44	3.76	11.76	7.95	5.95	12.56
12	15.49	8.53	4.76	14.82	7.18	4.42	17.50	9.35	6.87	18.46
15	16.50	9.65	6.32	15.63	7.91	5.28	18.90	10.81	8.05	20.70
18	17.20	10.89	7.62	16.59	8.53	6.51	19.60	11.34	8.91	21.90
21	17.90	11.64	8.80	17.64	9.05	7.43	20.20	11.92	9.76	23.20
24	18.70	12.30	9.40	18.37	9.70	8.79	21.40	12.70	10.21	24.30

**Table 5: Firmness (kg) for cherry tomato in LDPE packages of various thicknesses under low temperature storage condition**

Storage period (days)	Firmness (Puncture test)									
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	10.51	10.51	10.51	10.51	10.51	10.51	10.51	10.51	10.51	10.51
3	8.63	10.02	10.29	7.46	9.06	10.23	6.79	8.62	9.94	5.93
6	8.14	9.14	9.72	6.92	8.21	9.65	4.59	7.73	8.83	3.74
9	6.94	8.67	9.05	5.83	7.54	8.96	3.23	6.86	7.62	2.37
12	5.64	8.35	8.78	4.49	6.94	8.69	2.92	6.01	7.24	1.79
15	4.29	8.04	8.53	3.18	6.75	8.42	1.74	5.71	6.92	1.14
18	3.78	7.66	8.21	2.63	6.23	8.09	1.10	5.12	6.76	0.86
21	3.29	7.24	7.95	2.18	5.90	7.78	0.83	4.76	6.35	0.53
24	2.80	6.82	7.42	1.72	5.10	7.45	0.62	4.05	5.84	0.47

**Table 6: Lycopene content for cherry tomato in LDPE packages of various thicknesses under low temperature storage condition**

Storage period (days)	Lycopene content									
	25 $\mu$ m LDPE package			37.5 $\mu$ m LDPE package			50 $\mu$ m LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7	4.7
3	5.2	5.6	6.1	5.4	5.7	5.8	5.2	5.3	5.5	7.1
6	5.9	6.2	6.7	6.2	6.3	6.6	6.0	6.0	6.3	9.2
9	6.3	7.0	7.5	6.5	7.2	7.4	6.4	6.4	7.1	9.9
12	7.0	7.4	8.2	7.0	7.6	8	6.9	6.9	7.8	10.5
15	7.2	7.9	8.5	7.6	8.1	8.3	7.1	7.2	8.1	10.8
18	6.8	8.1	8.6	7.7	8.4	8.6	6.8	7.3	8.1	9.9
21	6.5	7.5	8.9	7.3	8.5	8.8	6.5	6.9	8.2	9.5
24	5.9	7.2	8.4	6.9	8.2	9.4	6.4	6.5	7.9	8.8

**Table 7: Total soluble solids (°Brix) in LDPE packages of various thicknesses under low temperature storage condition for cherry tomato**

Storage period (days)	Total soluble solids (TSS) Treatments									
	25µm LDPE package			37.5µm LDPE package			50µm LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2	7.2
3	6.5	6.5	5.6	6.4	6	6.7	5.2	5.8	5.0	6.1
6	5.5	6.4	5.2	5.3	5.6	6.5	5.0	5.1	4.4	6.0
9	5.4	5.9	5.0	5.0	5.2	6.1	4.1	4.7	4.2	5.5
12	5.2	5.4	4.6	4.7	5.0	5.6	3.8	4.3	3.7	5.1
15	4.5	5.6	4.5	4.8	5.6	5.5	3.4	4.1	3.4	4.6
18	3.7	5.1	4.4	4.5	5.1	5.7	3.2	4.2	3.6	4.3
21	3.4	4.5	4.5	4.1	4.8	5.5	2.7	3.7	3.8	3.9
24	2.9	3.9	4.1	3.7	4.5	5.4	2.2	3.3	3.3	3.4

**Table 8: Odour values in LDPE packages of various thicknesses under low temperature condition**

Odour Storage period (days)	Treatments									
	25µm LDPE package			37.5µm LDPE package			50µm LDPE package			Control
	A	B	C	D	E	F	G	H	I	J
0	1	1	1	1	1	1	1	1	1	1
3	1	1	1	1	1	1	1	1	1	1
6	1	1	1	1	1	1	1	2	2	2
9	2	2	1	1	1	1	1	2	2	2
12	2	2	1	1	1	1	2	2	2	2
15	2	2	1	1	1	1	2	3	3	3
18	3	2	2	2	2	2	3	3	3	3
21	3	3	2	2	2	2	3	4	3	4
24	4	3	3	3	3	2	4	4	4	4

be that polyethylene packages restricted the moisture removal by creating a barrier to transpiration but unpacked cherry tomato lose their moisture to the surroundings rapidly.

#### Total colour difference ("E)

The TCD ("E) values in different LDPE packages having cherry tomato was examined at predefined interims of time during the low temperature storage condition as shown in Table 4. The rise in "E values indicated color variation. It was perceived that as the storage period increase the "E value too increase. The "E Value was maximum among (36.25) in the control samples *i.e.* for unpacked cherry tomato. Lower "E (8.79) was observed in 37.5µm LDPE packaging with 8 perforations

Total colour differences showed variation from 3.42 to 36.25 seen collectively. It was obvious from the "E values measured for cherry tomato in each package that the non-perforated LDPE packages showed maximum variation after control package. Minimum variation being seen in 37.5µm LDPE package with 8 perforation followed by 25µm LDPE package with 8 perforation

#### Firmness

The firmness in distinct LDPE packages having tomato was examined at predefined interims of time during low temperature storage condition as shown in Table 5. The firmness was observed to be decreasing with increase in the storage period the firmness value decreased rapidly under low temperature storage condition and was observed to be lowest in the control sample *i.e.* for unwrapped cherry tomato (0.47 kg on the 24<sup>th</sup> day). Better firmness 7.45 and 7.42 was retained

by 37.5µm and 25µm LDPE packaging with 8 perforation.

In all the packages of various thicknesses, the cherry tomato in non-perforated packages had the lowest firmness as compared to cherry tomato in packages having perforation. The reason might be that the anaerobic condition prevailing in packages damaged the tissue and hence a significant loss in firmness took place.

#### Lycopene content

The lycopene content (mg/100g fw) in distinct LDPE packages having cherry tomato was examined at predefined interims of time during the low temperature storage condition as shown in Table 6. The lycopene content was observed to be increase with increase in storage period. The lycopene content was maximum in open sample *i.e.* for unpacked cherry tomato.

Lycopene content was better retained (9.4 mg/100g fw) in 37.5µm LDPE packaging with 8 perforations. It was observed from the lycopene content measure for cherry tomato in each non-perforated package that lycopene content increase with an increase in thickness of package. It was also observed that lycopene content was less in non-perforated than in perforated packages. It might be due to desirable O<sub>2</sub> and CO<sub>2</sub> concentration which led to ripening of the cherry tomato.

#### Total soluble solids

It was observed that the value of TSS goes on decreasing as the storage period increases. The TSS of fresh cherry tomato was 7.2 °Brix and it goes to 2.2 during storage period in LDPE packages seen collectively as shown in Table 7. It was also observed that there no particular trend in which it decreasing with reference to perforation and also with reference to

thickness of the LDPE packaging material.

### Odour

The odour score of cherry tomato in different LDPE packages was noted down at predefined interims of time throughout the low temperature storage condition as shown in Table 4.145. These LDPE packages were of different thicknesses viz. 25, 37.5 and 50 $\mu$ m having 0, 4 and 8 perforation. The odour score of cherry tomato was observed to be increase with the increase in storage period. Odour best retained by 37.5 $\mu$ m LDPE packaging with 8 perforation as it had only slight off odour the end of storage period.

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